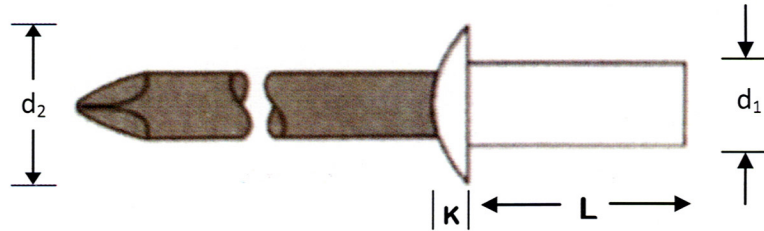


**CLOSED END RIVET**



**Rivet Body: Aluminium**

**Mandrel: Aluminium**

Rivet Dia (mm) $d_1$	L (mm)	Grip Range (mm)	Articel Number	K (mm)	$d_2$ (mm)	Drill (mm)	Shear (N)	Tensile (N)
3.2	8.0	0.5-3.5	PSL RA 320080	1.3	6.5 (+0.2/-0.7)	3.3	450	490
	9.5	3.5-5.0	PSL RA 320095					
	11.0	5.0-6.5	PSL RA 320110					
4.0	9.5	1.0-5.0	PSL RA 400095	1.7	8.0 (+0.4/-1.1)	4.1	580	820
	11.5	5.0-6.5	PSL RA 400115					
	12.5	6.5-8.0	PSL RA 400125					
4.8	9.5	1.0-4.5	PSL RA 480095	2.0	9.5 (+0.6/-1.2)	4.9	940	1120
	11.5	4.5-7.0	PSL RA 480115					
	14.5	7.1-9.0	PSL RA 480145					
	16.0	9.1-11.0	PSL RA 480160					
	18.0	11.1-13.0	PSL RA 480180					
	21.0	15.1-17.0	PSL RA 480210					

**Rivet Body: Aluminium Mg5**

**Mandrel: Stainless Steel**

Rivet Dia (mm) $d_1$	L (mm)	Grip Range (mm)	Articel Number	K (mm)	$d_2$ (mm)	Drill (mm)	Shear (N)	Tensile (N)
3.2	8.0	0.5-3.5	PSL RS 320080	1.3	6.5 (+0.2/-0.7)	3.3	1100	1450
	9.5	3.5-5.0	PSL RS 320095					
	11.0	5.0-6.5	PSL RS 320110					
4.0	9.5	1.0-5.0	PSL RS 400095	1.7	8.0 (+0.4/-1.1)	4.1	1600	2200
	11.5	5.0-6.5	PSL RS 400115					
	12.5	6.5-8.0	PSL RS 400125					
4.8	9.5	1.0-4.5	PSL RS 480095	2.0	9.5 (+0.6/-1.2)	4.9	2250	3100
	11.5	4.5-7.0	PSL RS 480115					
	14.5	7.1-9.0	PSL RS 480145					
	16.0	9.1-11.0	PSL RS 480160					
	18.0	11.1-13.0	PSL RS 480180					
	21.0	15.1-17.0	PSL RS 480210					