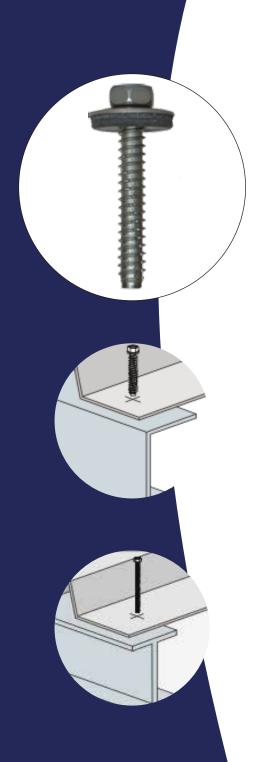
## **PSL Self Tapping Screws Type 'B'**











## **APPLICATION**

Hex head self tapping screws Type 'B' are used to fasten steel or aluminium profiles to steel thickness over 3.0mm.

Available in Stainless Steel Grade 304/316 and Carbon Steel with RUSPERT/TUFCOTE coating.

Thread dia :#14 (6.10-6.3mm)

Thread type : Fine ("B") with flute and

flat end

Length : I" - 9" (25mm - 225mm)

## Recommended drill bit diameters\*

| Metal thickness | Drill bit dia |
|-----------------|---------------|
| 2.0-4.0mm       | 5.3mm         |
| 4.0-7.0mm       | 5.5mm         |
| Above 7.0mm     | 5.7mm         |

★ drill holes depends on the hardness of the steel, therefore a site test prior to installation is recommended

## Recommended drive speed

Stainless Steel Screw : 600 - 800 RPM Carbon Steel Screw : 1800 - 2000 RPM

Washer: 16mm and 19mm bonded to EPDM seal.