



APPLICATION

Hex head self tapping screws Type 'A' are used to fasten steel or aluminium profiles to steel purlins upto a maximum of 3.0mm thickness or to wood sub-structure.

Available in Stainless Steel Grade 304/316 and Carbon Steel with RUSPERT/TUFCOTE coating.

- Thread dia : #14 (6.25-6.50mm)
- Thread type : Coarse("A") with sharp end
- Length : 1" - 9" (25mm - 225mm)

Recommended drill bit diameters

Metal thickness	Drill bit dia
0.63-0.75mm	4.0mm
0.88-1.25mm	4.5mm
1.5-3.00mm	5.0mm

Recommended drive speed

- Stainless Steel Screw : 600 - 800 RPM
Carbon Steel Screw : 1800 - 2000 RPM

Washer : 16mm and 19mm bonded to EPDM seal.

